



COMFORT COLORS®

AUSTRALIA & NEW ZEALAND STYLE & COLOUR GUIDE **2025** 

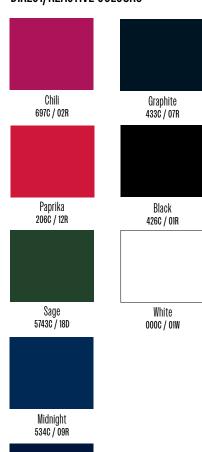
# COMFORT COLORS COLOUR SWATCHES



#### **PIGMENT COLOURS**



#### DIRECT/REACTIVE COLOURS



#### Legend



#### ISCLAIMER

True Navy

282C / 18Ŕ





# GOLOR BLAST





DISCLAIMER
Color Blast™ is a pigment dye technique that yields a
unique colour and Color Blast™ effect in every garment.
We do not guarantee consistency amongst individual garments.

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# COMFORT COLORS® MADE WITH RESPECT®

Celebrating 20 Years of Sustainable Manufacturing Since the early 2000s, we have been early adopters of responsible apparel manufacturing, committed to respecting and protecting human rights, managing resources efficiently, and fostering positive development in our communities.

FOR MORE DETAILS ON OUR ESG PRACTICES AND INITIATIVES

Comfort Colors® is a brand owned by Gildan Activewear Inc. All statements and claims refer to Gildan. Activewear Inc. and its operations as a whole.

#### RESPECT FOR THE ENVIRONMENT



We understand the importance of protecting our future, that is why we are reducing our reliance on fossil fuels, and reducing water intensity and optimizing our operations:

- Goal to reduce both our direct and indirect greenhouse gas emissions \*
- Goal to reduce our water intensity by 20% by 2030 (compared to a 2018 base year).

#### RESPECT FOR CIRCULARITY



We are committed to minimizing our impact on the planet, which is why we strive for more circularity, responsible consumption and production patterns.

- Goals to source more sustainable textile fibers and yarns, such as sustainable/certified cotton and recycled polyester.
- · Increasing use of recycled and sustainable packaging.
- · Reducing manufacturing waste to landfills.

#### RESPECT FOR PEOPLE



As we continue to work closely with our employees, we take pride in fostering a safe and empowering workplace.

- Achieve gender parity for the collective group of employees representing director-level and above positions by 2027.<sup>()</sup>
- Implementing high health and safety standards.



#### **RESPECT FOR COMMUNITIES**

Supporting the regions we work in is part of how we care for our communities and ecosystems.

- · Increasing the amount we donate to our communities.
- · Continue to encourage employee volunteerism.
- Maintaining a high percentage of local managers hired.

#### RESPECT FOR TRANSPARENCY



What sets us apart is the vertical integration of our manufacturing operations, giving us strong oversight of our supply chain, which helps us to achieve greater visibility, integrity and ownership.

- Transparently showing you the people behind our apparel.
- Continuously reporting on sustainability progress and targets.
- \* Our absolute Scope 1 and Scope 2 GHG emissions by 30% by 2030 (compared to a 2018 base year) and our Scope 3 GHG emissions by 13.5% by 2030 (compared to a 2019 base year).
- $^{\Diamond}$  Based on the International Labour Organization's definition of parity (40 to 60% of either gender).



#### **RECOGNITIONS**

But don't take our word for it, here is how recognisable organisations ranked us:



Corporate Knights' –
The Best 50 Corporate Citizens in Canada

**S&P Global –**Sustainability Yearbook Award

# CHEERS TO 50 YEARS!



Happy 50th Anniversary to Comfort Colors®! For half a century, we've been your goto for soft, high-quality garment-dyed ring-spun cotton shirts that exude comfort and style. Our signature twill label and unique Pigment Pure™ dyeing process create that iconic faded look and worn-in feel you love. With a spectrum of colours inspired by nature's finest moments, our diverse colour palette captures the beauty all around us. As we celebrate this milestone, we're thrilled to introduce our expanded collection featuring our new lightweight fleece styles. Thank you for being part of our journey. Here's to 50 more years of Spreading Good Vibes!

Check out our latest additions and browse through the full collection.

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### **COLOUR CHART**

Sandstone
Khaki
Espresso
Gitrine
Gitrins
Yam
Blossom
Neon Pink
Terracotta Colours lvory STYLES **1717** Heavyweight Adult T-Shirt S - 3XL 33 **1745** Heavyweight Color Blast™ 6 S - 2XL Adult T-Shirt **3023CL** Heavyweight Women's Boxy T-Shirt S - 2XL 6 **9018** Heavyweight Youth T-Shirt YXS - YXL 7 **9360** Heavyweight Adult Tank S - 3XL 5 **1545** Color Blast™ Adult S - 2XL 6 Crewneck Sweatshirt **1566** Adult Crewneck Sweatshirt S - 3XL 9 **1567** Adult Hooded Sweatshirt 7 S - 3XL 1466 NEW! Lightweight Adult S - 3XL 14 Crewneck Sweatshirt 1467 NEW! Lightweight Adult S - 3XL 10 **Hooded Sweatshirt** 1468 NEW! Lightweight Adult S - 2XL 6 Sweat Shorts SWEATPANTS 1469 NEW! Lightweight Adult S - 2XL 7 Sweatpants



# A DYE PROCESS FOR EVERY PROJECT

## **PIGMENT DYES**

- Signature, faded look
- Cosy from first wear
- Softer as you wear it
- Colours Inspired by Nature<sup>®</sup>



\*Compared to reactive dyeing

# DIRECT/REACTIVE COLOURS

- Vivid colours, vibrant hues
- Longlasting colour
- Keep their softness, shape and colour reliability

## **PIGMENT SPRAY**

- Unique look in every garment
- Variety of colour concentrations and textures
- Keep softness, shape and won't shrink
- Colours Inspired by Nature<sup>®</sup>



\*Pigment Spray (Color Blast<sup>™</sup>) is a pigment dye technique that yields a unique colour and Color Blast<sup>™</sup> effect in every garment.

\*Compared to reactive dyeing





Knowing that you're wearing something that's softer on the environment is comforting. That's why we created our **Pigment Pure™** dye process.\* Here's what makes it so great:



Uses 3 times less water



Consumes less energy



Takes 40% less process time



Uses zero salt

\*Compared to reactive dyeing process. The data on the Pigment Pure™ process are based on approximate comparisons with conventional reactive dyeing and are averaged

Our unique Pigment Pure™ process means we're creating comfort that's made with respect. And that's something we can all feel good about!



# WHAT'S NEW!

Made from 100% ring spun cotton, our new seasonless fleece are designed to be a blend of cosiness and versatility. These pieces can be mixed and matched to create endless outfit and design possibilities from top to bottom. Whether you're in a monochromatic mood or feeling colour blocking vibes, a little mixing and matching will help showcase your creativity!



14 COLOURS S - 3XL RELAXED FIT SEAMLESS BODY 100% RING SPUN US COTTON 217 g/m<sup>2</sup>



Lightweight Adult Hooded Sweatshirt

10 COLOURS S - 3XL RELAXED FIT SEAMLESS BODY 100% RING SPUN US COTTON 217 g/m²



#### Lightweight Adult Sweat Shorts

6 COLOURS S - 2XL RELAXED FIT SIDE SEAMED PANT 100% RING SPUN US COTTON 217 g/m²



#### Lightweight Adult Sweatpants

7 COLOURS S - 2XL RELAXED FIT SIDE SEAMED PANT 100% RING SPUN US COTTON 217 g/m<sup>2</sup>





### **FLEECE**

RELAXED FIT, SIDE SEAMED BODY 80% RING SPUN US COTTON

20% POLYESTER







S - 3XL	7 COLOURS
RELAXED FIT, SIDE SEAMED BODY	<u> </u>
80% RING SPUN US COTTON 20% POLYESTER	322 g/m²



101

322 g/m<sup>2</sup>

\$ - 2XL	6 COLOURS
RELAXED FIT, SEAMLESS BODY	T (1) T
80% RING SPUN US COTTON	322 g/m²



### T-SHIRTS

Nice tees? Yes please. With an array of styles and silhouettes, there's something in here for everyone - from kids to adults with colours for every palette.





S - 3XL	33 COLOURS		
RELAXED FIT, SEAMLESS BODY	101		
100% RING SPUN US COTTON	207 g/m <sup>2</sup>		



S - 2XL	6 COLOURS
RELAXED FIT, SEAMLESS BODY	000
100% RING SPUN US COTTON	207 g/m²



S - 2XL	6 COLOURS
BOXY FIT, MID-LENGTH	t t(1)
SEAMLESS BODY	207 g/m²
100% RING SPUN US COTTON	31



YXS - YXL	7 COLOURS
CLASSIC FIT, SEAMLESS BODY	<u> </u>
100% RING SPUN US COTTON	207 g/m <sup>2</sup>



S - 3XL	5 COLOURS
RELAXED FIT, SEAMLESS BODY	000
100% RING SPUN US COTTON	207 g/m <sup>2</sup>





#### **FLEECE**

**Reactive dyed** 1566, 1567

3 End Fleece 80% Ring Spun Cotton/20% Polyester (Face: 100% Cotton Ring Spun 30 singles)

#### **Decorating Techniques**

DTG Embroidery Heat Transfer Screen Print Sublimation

#### **FLEECE**

**Pigment dyed** 1545, 1566, 1567

3 End Fleece 80% Ring Spun Cotton/20% Polyester (Face: 100% Cotton Ring Spun 30 singles)

#### **Decorating Techniques**

DTG Embroidery Heat Transfer Screen Print Sublimation



#### **HEAVYWEIGHT COTTON**

**Reactive dyed** 1717, 9018, 9360

Jersey 100% Ring Spun Cotton 20 singles

#### **Decorating Techniques**

DTG **Embroidery** Heat Transfer Screen Print Sublimation

#### **HEAVYWEIGHT COTTON**

**Pigment dyed** 

1717, 1745, 3023CL, 9018, 9360

Jersey 100% Ring Spun Cotton 20 singles

#### **Decorating Techniques**

DTG Embroidery Heat Transfer Screen Print Sublimation



#### LIGHTWEIGHT FLEECE

**Reactive dyed** 1466, 1467

2 End Fleece 100% Ring Spun Cotton

#### **Decorating Techniques**

DTG Embroidery Heat Transfer Screen Print Sublimation

#### LIGHTWEIGHT FLEECE

**Pigment dyed** 1468, 1466, 1467, 1469

2 End Fleece 100% Ring Spun Cotton **CPRS** 

#### **Decorating Techniques**

DTG **Embroidery** Heat Transfer Screen Print Sublimation





This comfort-wear essential for youth has a casual fit with room to grow. Ideal for chill vibes.

The ultimate carefree look for adults with a comfortable and effortless style. The perfect laid-back look.

A fun-to-wear, relaxed and mid-length women's fit suitable for all body types. For that ultimate free feeling.

### **SIZING CHART**

STYLE #	XS/LXS/YXS	S/LS/YS	M/LM/YM	L/LL/YL	XL/LXL/YXL	2XL/L2XL/2XLT	3XL/L3XL/3XLT
			T-SHIRTS				
1717		46cm x 68cm	51cm x 71cm	56cm x 75cm	61cm x 78cm	66cm x 80cm	70cm x 83cm
1745		46cm x 68cm	51cm x 71cm	56cm x 75cm	61cm x 78cm	66cm x 80cm	
3023CL		46cm x 51cm	51cm x 53cm	56cm x 56cm	61cm x 58cm	66cm x 61cm	
			YOUTH				
9018	34cm x 48cm	37cm x 52cm	42cm x 55cm	44cm x 58cm	50cm x 66cm		
			TANK TOP				
9360		44cm x 68cm	50cm x 71cm	54cm x 75cm	58cm x 78cm	64cm x 80cm	69cm x 83cm
			SWEATSHIRTS				
1545		53cm x 70cm	58cm x 72cm	63cm x 75cm	67cm x 77cm	71cm x 80cm	
1566		53cm x 70cm	58cm x 72cm	64cm x 75cm	67cm x 77cm	71cm x 80cm	75cm x 83cm
1567		53cm x 70cm	58cm x 72cm	63cm x 75cm	67cm x 77cm	71cm x 80cm	75cm x 83cm
1466		51cm x 69cm	56cm x 71cm	61cm x 74cm	66cm x 76cm	71cm x 79cm	76cm x 81cm
1467		51cm x 69cm	56cmx 71cm	61cm x 74cm	66cm x 76cm	71cm x 79cm	76cm x 81cm
SWEATPANTS							
1468		19cm x 38cm	19cm x 41cm	19cm x 43cm	19cm x 46cm	19cm x 50cm	
1469		70cm x 38cm	72cm x 41cm	73cm x 43cm	74cm x 46cm	76cm x 50cm	

